

Description

The SEP1D1419DTA is a surface mount pure green LED. The product includes a protection diode for ESD protection.

Features

- Color------Pure Green
- Luminous Intensity, I_{V} -- 1000 mcd (typ.) (I_F = 10 mA)
- Forward Voltage, V_F ------2.45 V (typ.) ($I_F = 10 \text{ mA}$)

- MSL 3
- RoHS Compliant
- Pb-free, Reflow Soldering
- High Reliability

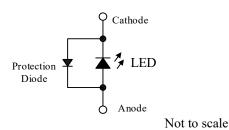
Applications

- Automotive Interior
- Switch
- Indicator

Package

Dimensions (L \times W \times H): 3.5 \times 2.8 \times 1.2 mm





Absolute Maximum Ratings

Unless specifically noted, $T_A = 25 \text{ °C}$.

Parameter	Symbol	Conditions	Rating	Unit
Power Dissipation	PD		90	mW
Forward Current	I _F		30	mA
Forward Current Reduction	ΔI_F	$T_A \ge 70 \ ^\circ C$	-0.67	mA/°C
Pulse Forward Current	I _{FP}	Frequency = 1 kHz Pulse Width \leq 100 µs	100	mA
Reverse Current	I _R		10	mA
Operating Temperature	T _{OP}		-40 to 110	°C
Storage Temperature	T _{STG}		-40 to 110	°C
Junction Temperature	TJ		120	°C

Electrical / Optical Characteristics

Unless specifically noted, $T_A = 25$ °C.

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Unit
Forward Voltage	V_{F}	$I_F = 10 \text{ mA}$	1.9	2.45	3.0	V
Reverse Voltage	V _R	$I_R = 1 mA$		0.8		V
Luminous Intensity	Iv	$I_F = 10 \text{ mA}$	800	1000	1200	mcd
Dominant Wavelength	λ_D	$I_F = 10 \text{ mA}$	523	527	535	nm
Viewing Angle	$2\theta_{1/2}$	$I_F = 10 \text{ mA}$		120		deg
Thermal Resistance	$\theta_{(J-A)}$		_	155		°C/W

Mechanical Characteristics

Parameter	Conditions	Min.	Тур.	Max.	Unit
Package Weight			0.0255		g

Luminous Intensity Bins

The values have a tolerance of $\pm 10\%$.

Bin Number	Luminous Intensity Range	Unit
С	800 to 1200	mcd

Wavelength Bins

The values have a tolerance of ± 1 nm.

Bin Number	Wavelength Range	Unit
G	523 to 527	nm
Y	527 to 531	nm
Y1	531 to 535	nm

Derating Curves

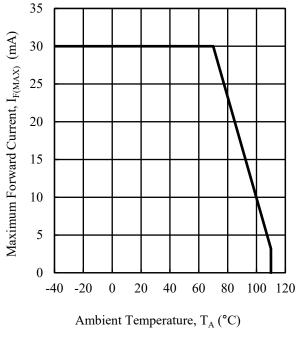
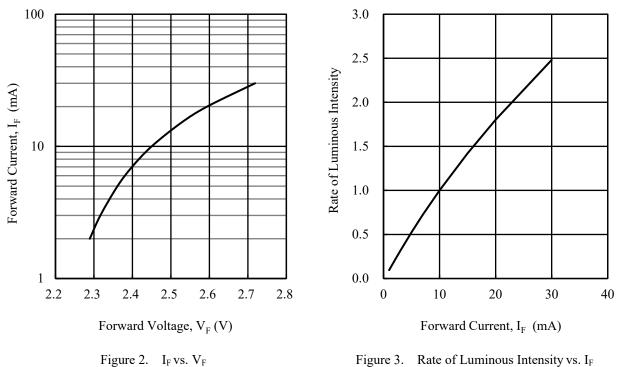
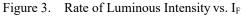


Figure 1. I_{F(MAX)} vs. T_A

Performance Curves





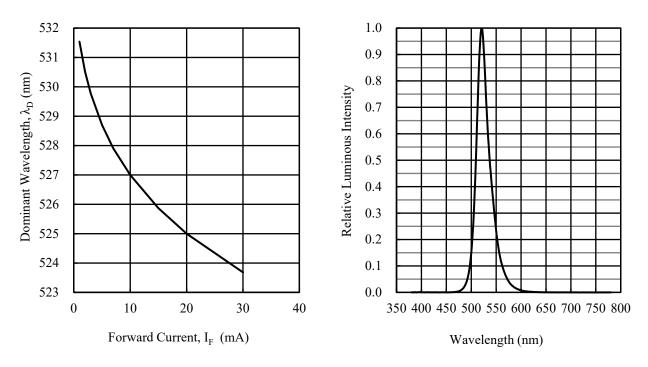


Figure 4. λ_D vs. I_F

Figure 5. Spectrum

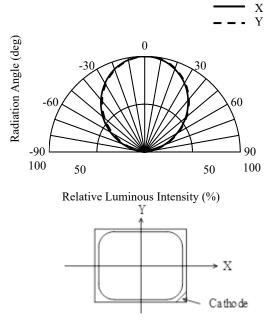
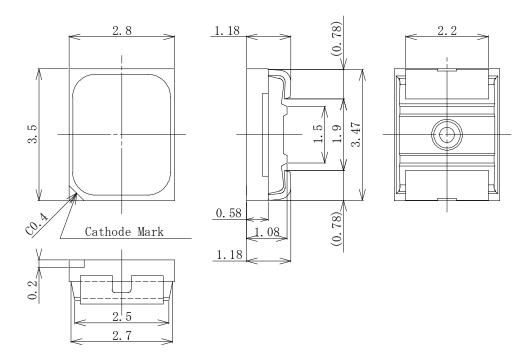


Figure 6. Directivity

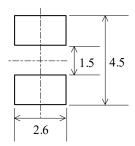
Physical Dimensions

• Surface Mount (3.5 × 2.8 × 1.2 mm)



NOTES:

- Dimensions in millimeters
- Unless specifically noted, tolerance is ± 0.2 .
- RoHS compliant
- MSL 3 (Moisture Sensitivity Level 3)
- Land Pattern Example



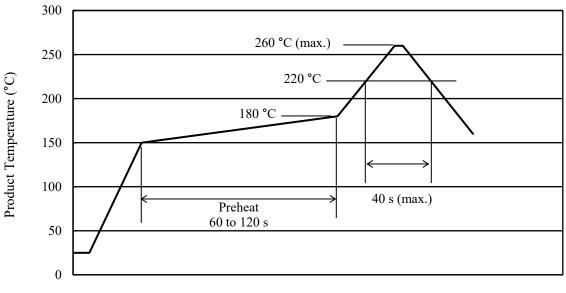
Unit: mm

Soldering Conditions

When soldering the products, it is required to minimize the working time within the following limits:

- Reflow: Preheat: 150 to 180 °C / 60 to 120 s Solder heating: 220 °C / 40 s (260 °C peak, 2 times)
- Soldering iron: 350 ± 10 °C / 3 s, 1 time

• Reference Reflow Profile



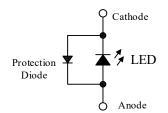
Time (s)

Precautions for Use

• Measures for Electrostatic Discharge (ESD)

In general, InGaN-based elements such as blue LEDs are very sensitive to ESD. For enhanced ESD withstand capability, this product is designed to include a surge protection diode as shown in the figure below. Therefore, the following ESD withstand capabilities are ensured: ≥ 200 V on machine model (C = 200 pF, R = 0 Ω), and ≥ 2000 V on human body model (C = 100 pF, R = 1.5 k Ω). Note that, however, all the values mentioned above are not guaranteed.

When using the product, care should be taken not to apply a voltage in the opposite direction of the LED. If a voltage is applied in the opposite direction of the LED, the surge protection diode becomes conductive, and then an unintended current may flow through the set.



• Other

- After soldering the product, care should be taken not to apply mechanical stress or excessive vibration until it cools to room temperature.
- Do not cool the product rapidly.
- When mounting the product on a board, mounting position and orientation should be taken into account so that any stress due to board warpage is not applied to the product.
- Do not touch the encapsulating resin of the product with sharp objects such as a tweezer or fingernails. Also, do not use the product again after removal.
- Do not touch the product after mounting it on a board.
- The product emits a high-power light. Therefore, care should be taken not to look at the light emission directly for a long time because it may hurt your eyes.
- Use the product at rated current (sorting current) as much as possible. When the product is used at a current lower than the rated current (sorting current), a variation in forward voltage or luminous intensity may increase. Therefore, care should be taken for such variation when you use the product at low current.
- When the product comes into contact with material containing sulfide or is exposed to an atmosphere containing sulfide gas, the following may be caused: discoloration in the silver plating of the metal parts inside and outside the package; change in the brightness and tint of the original luminescent color.
- When the product is used in applications where high-and-low current regulations are repeated for a long time, its luminous intensity lifetime may be shortened in low-current settings. Therefore, thorough verifications are required beforehand.

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DSGN-AEZ-16003